

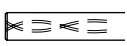
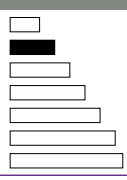
FORETS HP

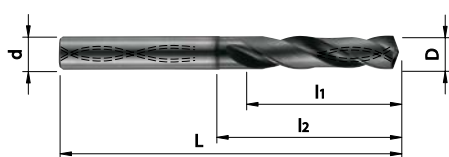
Forets HP

HP Bohrer

Drills HP

Punte HP

1	4	2	3	2	1	7	7	N	142.321.77N
MD HM/SC MG	Forets Bohrer Drills Punte		D < d	Z2 ↓		λ 30° 140°		TiAlN	



OPTI
méga



$l_1 = 3 \times D$

HP

DIN 6537K

D _{h6}	d	l ₁	l ₂	L	Revêtu TiAlN N	D _{h6}	d	l ₁	l ₂	L	Revêtu TiAlN N
3	6	14	20	62	142.321.77N-03	5.7	6	20	28	66	142.321.77N-05.7
3.1	6	14	20	62	142.321.77N-03.1	5.8	6	20	28	66	142.321.77N-05.8
3.2	6	14	20	62	142.321.77N-03.2	5.9	6	20	28	66	142.321.77N-05.9
3.3	6	14	20	62	142.321.77N-03.3	6	6	20	28	66	142.321.77N-06
3.4	6	14	20	62	142.321.77N-03.4	6.1	8	24	34	79	142.321.77N-06.1
3.5	6	14	20	62	142.321.77N-03.5	6.2	8	24	34	79	142.321.77N-06.2
3.6	6	14	20	62	142.321.77N-03.6	6.3	8	24	34	79	142.321.77N-06.3
3.7	6	14	20	62	142.321.77N-03.7	6.4	8	24	34	79	142.321.77N-06.4
3.8	6	17	24	66	142.321.77N-03.8	6.5	8	24	34	79	142.321.77N-06.5
3.9	6	17	24	66	142.321.77N-03.9	6.6	8	24	34	79	142.321.77N-06.6
4	6	17	24	66	142.321.77N-04	6.7	8	24	34	79	142.321.77N-06.7
4.1	6	17	24	66	142.321.77N-04.1	6.8	8	24	34	79	142.321.77N-06.8
4.2	6	17	24	66	142.321.77N-04.2	6.9	8	24	34	79	142.321.77N-06.9
4.3	6	17	24	66	142.321.77N-04.3	7	8	24	34	79	142.321.77N-07
4.4	6	17	24	66	142.321.77N-04.4	7.1	8	29	41	79	142.321.77N-07.1
4.5	6	17	24	66	142.321.77N-04.5	7.2	8	29	41	79	142.321.77N-07.2
4.6	6	17	24	66	142.321.77N-04.6	7.3	8	29	41	79	142.321.77N-07.3
4.7	6	17	24	66	142.321.77N-04.7	7.4	8	29	41	79	142.321.77N-07.4
4.8	6	20	28	66	142.321.77N-04.8	7.5	8	29	41	79	142.321.77N-07.5
4.9	6	20	28	66	142.321.77N-04.9	7.6	8	29	41	79	142.321.77N-07.6
5	6	20	28	66	142.321.77N-05	7.7	8	29	41	79	142.321.77N-07.7
5.1	6	20	28	66	142.321.77N-05.1	7.8	8	29	41	79	142.321.77N-07.8
5.2	6	20	28	66	142.321.77N-05.2	7.9	8	29	41	79	142.321.77N-07.9
5.3	6	20	28	66	142.321.77N-05.3	8	8	29	41	79	142.321.77N-08
5.4	6	20	28	66	142.321.77N-05.4	8.1	10	35	47	89	142.321.77N-08.1
5.5	6	20	28	66	142.321.77N-05.5	8.2	10	35	47	89	142.321.77N-08.2
5.6	6	20	28	66	142.321.77N-05.6	8.3	10	35	47	89	142.321.77N-08.3

Livable en 142.321.88N jusqu'à épuisement du stock

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FORETS HP

Forets HP

HP Bohrer

Drills HP

Punte HP

1

4

2

3

2

1

7

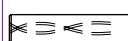
7

N

142.321.77N

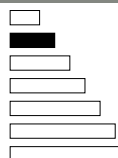
MD
HM/SC
MG

Forets
Bohrer
Drills
Punte



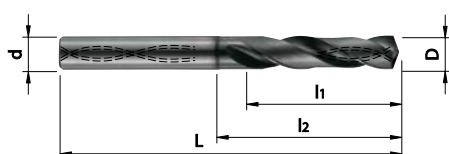
D
<
d

Z2
↓



λ 30°
140°

TiAlN



OPTI
méga



$l_1 = 3 \times D$

HP

DIN 6537K

D _{h6}	d	l ₁	l ₂	L	Revêtu TiAlN N	D _{h6}	d	l ₁	l ₂	L	Revêtu TiAlN N
8.4	10	35	47	89	142.321.77N-08.4	11.4	12	40	55	102	142.321.77N-11.4
8.5	10	35	47	89	142.321.77N-08.5	11.5	12	40	55	102	142.321.77N-11.5
8.6	10	35	47	89	142.321.77N-08.6	11.6	12	40	55	102	142.321.77N-11.6
8.7	10	35	47	89	142.321.77N-08.7	11.7	12	40	55	102	142.321.77N-11.7
8.8	10	35	47	89	142.321.77N-08.8	11.8	12	40	55	102	142.321.77N-11.8
8.9	10	35	47	89	142.321.77N-08.9	11.9	12	40	55	102	142.321.77N-11.9
9	10	35	47	89	142.321.77N-09	12	12	40	55	102	142.321.77N-12
9.1	10	35	47	89	142.321.77N-09.1	12.5	14	43	60	107	142.321.77N-12.5
9.2	10	35	47	89	142.321.77N-09.2	13	14	43	60	107	142.321.77N-13
9.3	10	35	47	89	142.321.77N-09.3	13.5	14	43	60	107	142.321.77N-13.5
9.4	10	35	47	89	142.321.77N-09.4	14	14	43	60	107	142.321.77N-14
9.5	10	35	47	89	142.321.77N-09.5	14.5	16	45	65	115	142.321.77N-14.5
9.6	10	35	47	89	142.321.77N-09.6	15	16	45	65	115	142.321.77N-15
9.7	10	35	47	89	142.321.77N-09.7	15.5	16	45	65	115	142.321.77N-15.5
9.8	10	35	47	89	142.321.77N-09.8	16	16	45	65	115	142.321.77N-16
9.9	10	35	47	89	142.321.77N-09.9	16.5	18	51	73	123	142.321.77N-16.5
10	10	35	47	89	142.321.77N-10	17	18	51	73	123	142.321.77N-17
10.1	12	40	55	102	142.321.77N-10.1	17.5	18	51	73	123	142.321.77N-17.5
10.2	12	40	55	102	142.321.77N-10.2	18	18	51	73	123	142.321.77N-18
10.3	12	40	55	102	142.321.77N-10.3	18.5	20	55	79	131	142.321.77N-18.5
10.4	12	40	55	102	142.321.77N-10.4	19	20	55	79	131	142.321.77N-19
10.5	12	40	55	102	142.321.77N-10.5	19.5	20	55	79	131	142.321.77N-19.5
10.6	12	40	55	102	142.321.77N-10.6	20	20	55	79	131	142.321.77N-20
10.7	12	40	55	102	142.321.77N-10.7						
10.8	12	40	55	102	142.321.77N-10.8						
10.9	12	40	55	102	142.321.77N-10.9						
11	12	40	55	102	142.321.77N-11						
11.1	12	40	55	102	142.321.77N-11.1						
11.2	12	40	55	102	142.321.77N-11.2						
11.3	12	40	55	102	142.321.77N-11.3						

Livable en 142.321.88N jusqu'à épuisement du stock

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