

MICRO forets

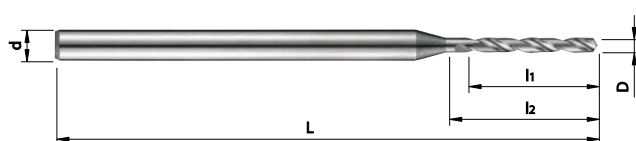
Micro forets HP

HP Mikro-Bohrer

Micro drills HP

Micro punte HP

1	4	0	0	2	5	6	6	N	140.025.66N
MD HM/SC MG	MICRO forets MIKRO Bohrer MICRO drills MICRO punte		D < d	Z2 ↓		λ 30° 140°		TiAlN T	



OPTI
méga



$l_1 = 7 \times D$

Type HP

Norme OPTI

D _{0/+0.004}	d _{h6}	l ₁	l ₂	L	Revêtu TiAlN T	D _{0/+0.004}	d _{h6}	l ₁	l ₂	L	Revêtu TiAlN T
0.8	3	5.6	7.2	50	140.025.66N-00.8	2.05	3	14.5	18.5	50	140.025.66N-02.05
0.85	3	6	7.6	50	140.025.66N-00.85	2.1	3	15	19	50	140.025.66N-02.1
0.9	3	6.5	8.1	50	140.025.66N-00.9	2.15	3	15	19	50	140.025.66N-02.15
0.95	3	6.7	8.5	50	140.025.66N-00.95	2.2	3	16	20	50	140.025.66N-02.2
1.05	3	7.5	9.4	50	140.025.66N-01.05	2.25	3	16	20	50	140.025.66N-02.25
1.15	3	8.1	10.4	50	140.025.66N-01.15	2.3	3	16.5	21	50	140.025.66N-02.3
1.2	3	8.5	11	50	140.025.66N-01.2	2.35	3	16.5	21	50	140.025.66N-02.35
1.25	3	8.9	11.3	50	140.025.66N-01.25	2.4	3	17	22	50	140.025.66N-02.4
1.3	3	9.2	11.7	50	140.025.66N-01.3	2.45	3	17.5	22.5	50	140.025.66N-02.45
1.4	3	10	12.5	50	140.025.66N-01.4	2.55	3	18	23	50	140.025.66N-02.55
1.45	3	10.5	13	50	140.025.66N-01.45	2.6	3	18.5	23.5	50	140.025.66N-02.6
1.5	3	10.5	13	50	140.025.66N-01.5	2.65	3	18.5	23.5	50	140.025.66N-02.65
1.55	3	11	13.5	50	140.025.66N-01.55	2.7	3	19	24	50	140.025.66N-02.7
1.6	3	11.5	14	50	140.025.66N-01.6	2.75	3	19	24	50	140.025.66N-02.75
1.65	3	12	15	50	140.025.66N-01.65	2.9	3	21	26	50	140.025.66N-02.9
1.7	3	12	15	50	140.025.66N-01.7	2.95	3	21	26	50	140.025.66N-02.95
1.75	3	12.5	15.5	50	140.025.66N-01.75						
1.8	3	13	16	50	140.025.66N-01.8						
1.85	3	13	16	50	140.025.66N-01.85						
1.9	3	13.5	17.5	50	140.025.66N-01.9						
1.95	3	14	18	50	140.025.66N-01.95						

INEO
Tech
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Gamme livrable jusqu'à épuisement du stock