

# FRAISES 3D

Fraises

Fräser

End mills

Frese

1

2

0

0

2

7

2

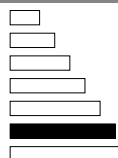
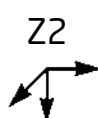
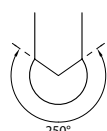
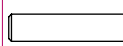
0

S

120.027.20S

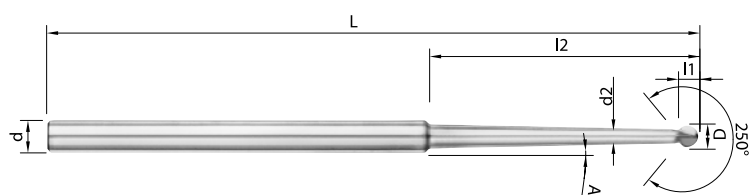
MD  
HM/SC  
MG

Fraises  
Fräser  
End mills  
Frese



$\lambda 15^\circ$   
 $\gamma \sim 3^\circ$

AlTiN



OPTI  
méga

**nouveau**

Type HSC  
Norme OPTI

| $D_{f8}$ | R    | $l_1$  | $d_{2+0/-0.02}$ | A            | $l_2$ | $d_{h5}$ | L   | Z | Revêtu AlTiN     |
|----------|------|--------|-----------------|--------------|-------|----------|-----|---|------------------|
| 1        | 0.5  | (0.79) | 0.7             | $1.5^\circ$  | 20    | 3        | 60  | 2 | 120.027.20S-01   |
| 1.2      | 0.6  | (0.94) | 0.8             | $1.5^\circ$  | 20    | 3        | 60  | 2 | 120.027.20S-01.2 |
| 1.4      | 0.7  | (1.10) | 0.9             | $1.5^\circ$  | 22    | 3        | 60  | 2 | 120.027.20S-01.4 |
| 1.5      | 0.75 | (1.18) | 1               | $1.5^\circ$  | 22    | 3        | 60  | 2 | 120.027.20S-01.5 |
| 1.6      | 0.8  | (1.26) | 1.2             | $1.5^\circ$  | 22    | 3        | 60  | 2 | 120.027.20S-01.6 |
| 1.8      | 0.9  | (1.42) | 1.3             | $1.5^\circ$  | 25    | 3        | 60  | 2 | 120.027.20S-01.8 |
| 2        | 1    | (1.57) | 1.35            | $1.5^\circ$  | 25    | 3        | 60  | 2 | 120.027.20S-02-3 |
| 2        | 1    | (1.57) | 1.35            | $1.5^\circ$  | 25    | 6        | 80  | 2 | 120.027.20S-02-6 |
| 3        | 1.5  | (2.36) | 2.3             | $1.5^\circ$  | 30    | 6        | 80  | 2 | 120.027.20S-03   |
| 4        | 2    | (3.15) | 3.1             | $2.5^\circ$  | 35    | 6        | 80  | 2 | 120.027.20S-04   |
| 5        | 2.5  | (3.93) | 3.85            | $1.5^\circ$  | 45.5  | 6        | 90  | 2 | 120.027.20S-05   |
| 6        | 3    | (4.72) | 4.26            | $0.75^\circ$ | 50    | 6        | 100 | 2 | 120.027.20S-06   |

INEO  
Tech  
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