

TOURBILLONNEURS

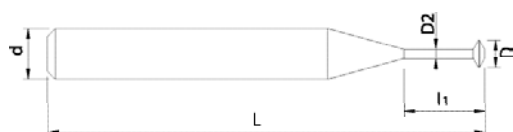
Tourbillonneurs

Gewinderwirbler

Whirling tools

Utensili per rullare

2	2	4	8	3	2	1	M	2248.321	2248.321M
MD HM/SC MG KUF12	Fraises Fräser End mills Frese			Z3			PSNM		



OPT
star

nouveau

Norme NIHS 06-02

S	Pas	D ₁	D ₂	l ₁	d _{h5}	L	Z	D. de perçage		Non revêtu	Revêtu PSNM
								laiton	acier		
0.7	0.175	0.54	0.3	1.8	3	39	3	0.56	0.58	2248.321-S0.7	2248.321M-S0.7
0.8	0.2	0.62	0.34	2	3	39	3	0.64	0.66	2248.321-S0.8	2248.321M-S0.8
0.9	0.225	0.7	0.38	2.3	3	39	3	0.72	0.74	2248.321-S0.9	2248.321M-S0.9
1	0.25	0.77	0.41	2.5	3	39	3	0.8	0.82	2248.321-S1.0	2248.321M-S1.0
1.2	0.25	0.97	0.61	3.2	3	39	3	1	1.02	2248.321-S1.2	2248.321M-S1.2
1.4	0.3	1.12	0.71	3.7	3	39	3	1.15	1.17	2248.321-S1.4	2248.321M-S1.4
M											
1.6	0.35	1.2	0.84	4	3	39	3	1.25	1.3	2248.321-S1.6	2248.321M-S1.6
2	0.4	1.55	1.05	5.1	3	39	3	1.6	1.65	2248.321-S2.0	2248.321M-S2.0