

FORETS

Forets à centrer

Zentrierbohrer

Center drills

Punte a centrare

5

4

0

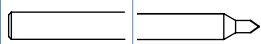
8

5

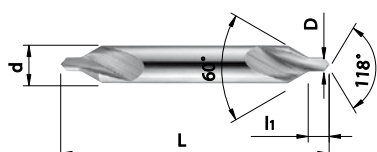
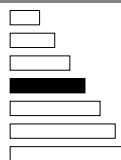
5

HSS Co5

Forets
Bohrer
Drills
Punte



60°
Forme A



OPT
hss



DIN 333A

540.855

D_{h7}	d_{k12}	l_1	L	Non revêtu
0.5	3.15	0.6	25	540.855-0.5-3.15
0.8	3.15	1	25	540.855-0.8-3.15
1	3.15	1.3	31	540.855-1-3.15
1	4	1.3	35	540.855-1-4
1.25	3.15	1.6	31	540.855-1.25-3.15
1.5	5	2	40	540.855-1.5-5
1.6	4	2	35	540.855-1.6-4
2	5	2.5	40	540.855-2-5
2	6	2.5	45	540.855-2-6
2.5	8	3.1	50	540.855-2.5-8
3	8	3.9	50	540.855-3-8
3	10	3.9	55	540.855-3-10
3.15	8	3.9	50	540.855-3.15-8
4	10	5	55	540.855-4-10
5	12	6.3	63	540.855-5-12
6	18	8	77	540.855-6-18