

FRAISES

Fraises

Fräser

End mills

Frese

5

2

1

1

5

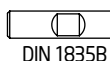
7

8

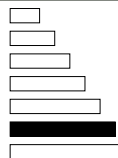
0

HSS Co8

Fraises
Fräser
End mills
Frese



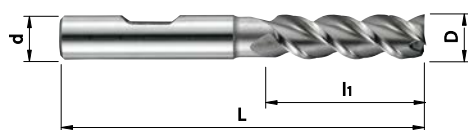
Z2 - 3



$\lambda 45^\circ$
 $\gamma \sim 20^\circ$



521.157.80



OPTI
hss



Type W
ISO 1641/I

D	d _{h6}	l ₁	L	Z	Non revêtu
6	6	24	68	2	521.157.80-06
8	8	38	82	2	521.157.80-08
10	10	45	95	2	521.157.80-10
12	12	53	110	3	521.157.80-12
14	12	53	110	3	521.157.80-14
16	16	63	123	3	521.157.80-16
18	16	63	123	3	521.157.80-18
20	20	75	141	3	521.157.80-20
25	25	90	166	3	521.157.80-25
32	32	106	186	3	521.157.80-32