

FRAISES

Fraises

Fräser

End mills

Frese

5

2

1

1

5

5

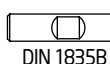
8

0

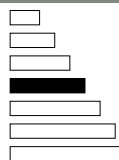
521.155.80

HSS Co8

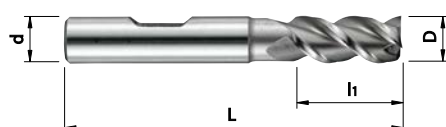
Fraises
Fräser
End mills
Frese



Z2 - 3



$\lambda 45^\circ$
 $\gamma \sim 20^\circ$



OPTI
hss



Type W
ISO 1641/I

D	d _{h6}	l ₁	L	Z	Non revêtu
2	6	7	51	2	521.155.80-02
2.5	6	8	52	2	521.155.80-02.5
3	6	8	52	2	521.155.80-03
4	6	11	55	2	521.155.80-04
5	6	13	57	2	521.155.80-05
6	6	13	57	2	521.155.80-06
8	8	19	63	2	521.155.80-08
10	10	22	72	2	521.155.80-10
12	12	26	83	3	521.155.80-12
14	12	26	83	3	521.155.80-14
16	16	32	92	3	521.155.80-16
18	16	32	92	3	521.155.80-18
20	20	38	104	3	521.155.80-20
25	25	45	121	3	521.155.80-25