

FORETS

Forets

Bohrer

Drills

Punte

2

4

0

2

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1

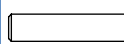
2

2

240.221.22

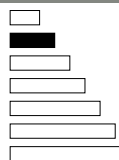
MD
HM/SC
MG

Forets
Bohrer
Drills
Punte

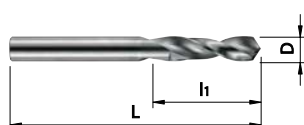


D
=
d

Z2
↓



λ 30°
118°



OPT
cut



Type N
DIN 6539

D _{h7}	l ₁	L	Non revêtu	D _{h7}	l ₁	L	Non revêtu
0.5	3	20	240.221.22-00.5	3.3	18	49	240.221.22-03.3
0.6	3.5	21	240.221.22-00.6	3.4	20	52	240.221.22-03.4
0.7	4.5	23	240.221.22-00.7	3.5	20	52	240.221.22-03.5
0.8	5	24	240.221.22-00.8	3.6	20	52	240.221.22-03.6
0.9	5.5	25	240.221.22-00.9	3.7	20	52	240.221.22-03.7
1	6	26	240.221.22-01	3.8	22	55	240.221.22-03.8
1.1	7	28	240.221.22-01.1	3.9	22	55	240.221.22-03.9
1.2	8	30	240.221.22-01.2	4	22	55	240.221.22-04
1.3	8	30	240.221.22-01.3	4.1	22	55	240.221.22-04.1
1.4	9	32	240.221.22-01.4	4.2	22	55	240.221.22-04.2
1.5	9	32	240.221.22-01.5	4.3	24	58	240.221.22-04.3
1.6	10	34	240.221.22-01.6	4.4	24	58	240.221.22-04.4
1.7	10	34	240.221.22-01.7	4.5	24	58	240.221.22-04.5
1.8	11	36	240.221.22-01.8	4.6	24	58	240.221.22-04.6
1.9	11	36	240.221.22-01.9	4.7	24	58	240.221.22-04.7
2	12	38	240.221.22-02	4.8	26	62	240.221.22-04.8
2.1	12	38	240.221.22-02.1	4.9	26	62	240.221.22-04.9
2.2	13	40	240.221.22-02.2	5	26	62	240.221.22-05
2.3	13	40	240.221.22-02.3	5.1	26	62	240.221.22-05.1
2.4	14	43	240.221.22-02.4	5.2	26	62	240.221.22-05.2
2.5	14	43	240.221.22-02.5	5.3	26	62	240.221.22-05.3
2.6	14	43	240.221.22-02.6	5.4	28	66	240.221.22-05.4
2.7	16	46	240.221.22-02.7	5.5	28	66	240.221.22-05.5
2.8	16	46	240.221.22-02.8	5.6	28	66	240.221.22-05.6
2.9	16	46	240.221.22-02.9	5.7	28	66	240.221.22-05.7
3	16	46	240.221.22-03	5.8	28	66	240.221.22-05.8
3.1	18	49	240.221.22-03.1	5.9	28	66	240.221.22-05.9
3.2	18	49	240.221.22-03.2	6	28	66	240.221.22-06



FORETS

Forets

Bohrer

Drills

Punte

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240.221.22

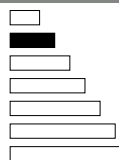
MD
HM/SC
MG

Forets
Bohrer
Drills
Punte

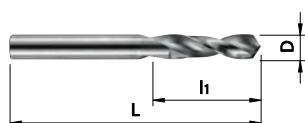


D
=
d

Z2
↓



λ 30°
118°



OPT
cut



Type N
DIN 6539

D _{h7}	I ₁	L	Non revêtu	D _{h7}	I ₁	L	Non revêtu
6.1	31	70	240.221.22-06.1	8.7	40	84	240.221.22-08.7
6.2	31	70	240.221.22-06.2	8.8	40	84	240.221.22-08.8
6.3	31	70	240.221.22-06.3	8.9	40	84	240.221.22-08.9
6.4	31	70	240.221.22-06.4	9	40	84	240.221.22-09
6.5	31	70	240.221.22-06.5	9.2 *	40	84	240.221.22-09.2
6.6	31	70	240.221.22-06.6	9.3 *	40	84	240.221.22-09.3
6.7	31	70	240.221.22-06.7	9.4 *	40	84	240.221.22-09.4
6.8	34	74	240.221.22-06.8	9.5 *	40	84	240.221.22-09.5
6.9	34	74	240.221.22-06.9	9.6 *	43	89	240.221.22-09.6
7	34	74	240.221.22-07	9.7 *	43	89	240.221.22-09.7
7.1	34	74	240.221.22-07.1	13 *	51	102	240.221.22-13
7.2	34	74	240.221.22-07.2				
7.3	34	74	240.221.22-07.3				
7.4	34	74	240.221.22-07.4				
7.5	34	74	240.221.22-07.5				
7.6	37	79	240.221.22-07.6				
7.7	37	79	240.221.22-07.7				
7.8	37	79	240.221.22-07.8				
7.9	37	79	240.221.22-07.9				
8	37	79	240.221.22-08				
8.1	37	79	240.221.22-08.1				
8.2	37	79	240.221.22-08.2				
8.3	37	79	240.221.22-08.3				
8.4	37	79	240.221.22-08.4				
8.5	37	79	240.221.22-08.5				
8.6	40	84	240.221.22-08.6				

* Dimensions livrables jusqu'à épuisement du stock,
voir référence 140.321.77N

