

FRAISES

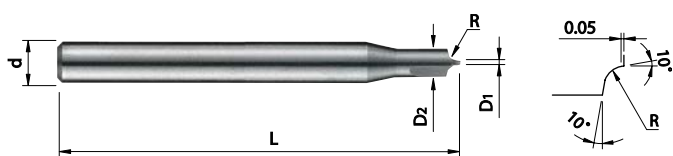
Fraises

Fräser

End mills

Frese

2	2	0	3	2	5	1	0	G	220.325.10	220.325.10G
MD HM/SC MG KX10	Fraises Fräser End mills Frese			Z2 →		$\lambda 0^\circ$ $\gamma \sim 10^\circ$		AlCrON		



OPTI cut



Fraise 1/4 de cercle concave avec \emptyset en bout réduit

Type H
Norme OPTI

$R_{+/-0.02}$	D_1	D_2	d_{h6}	L	Z	Non revêtu	Revêtu AlCrON
0.1	0.5	0.8	3	50	2	220.325.10-R00.1	220.325.10G-R00.1
0.15	0.5	0.9	3	50	2	220.325.10-R00.15	220.325.10G-R00.15
0.2	0.5	1	3	50	2	220.325.10-R00.2	220.325.10G-R00.2
0.25	0.5	1.1	3	50	2	220.325.10-R00.25	220.325.10G-R00.25
0.3	0.5	1.2	3	50	2	220.325.10-R00.3	220.325.10G-R00.3
0.4	0.5	1.4	3	50	2	220.325.10-R00.4	220.325.10G-R00.4
0.5	0.5	1.6	3	50	2	220.325.10-R00.5	220.325.10G-R00.5
0.6	0.5	1.8	3	50	2	220.325.10-R00.6	220.325.10G-R00.6
0.7	0.5	2	3	50	2	220.325.10-R00.7	220.325.10G-R00.7
0.75	0.5	2.1	3	50	2	220.325.10-R00.75	220.325.10G-R00.75
0.8	0.8	2.5	3	50	2	220.325.10-R00.8	220.325.10G-R00.8
0.9	0.8	2.7	3	50	2	220.325.10-R00.9	220.325.10G-R00.9
1	0.8	2.9	3	50	2	220.325.10-R01	220.325.10G-R01
1.25	0.8	3.4	4	50	2	220.325.10-R01.25	220.325.10G-R01.25
1.5	1.5	4.6	5	50	2	220.325.10-R01.5	220.325.10G-R01.5
1.75	1.5	5.1	6	50	2	220.325.10-R01.75	220.325.10G-R01.75
2	1.5	5.6	6	50	2	220.325.10-R02	220.325.10G-R02
2.25	1.5	6.1	8	50	2	220.325.10-R02.25	220.325.10G-R02.25
2.5	1.5	6.6	8	50	2	220.325.10-R02.5	220.325.10G-R02.5
3	1.5	7.6	8	50	2	220.325.10-R03	220.325.10G-R03
4	1.9	10	10	55	2	220.325.10-R04	220.325.10G-R04
5	1.9	12	12	63	2	220.325.10-R05	220.325.10G-R05