

MICRO fraises

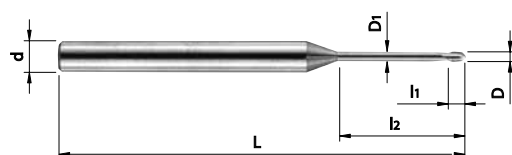
Micro fraises

Mikro Fräser

Micro end mills

Micro frese

2	1	0	2	2	8	3	0	M	210.228.30	210.228.30M
MD HM/SC MG KX10	MICRO fraises MIKRO Fräser MICRO end mills MICRO frese					$\lambda 30^\circ$ $\gamma \sim 10^\circ$		PSNM		



OPTI
micro



$l_1 = 1.5 \times D$

Type N

Norme OPTI

D	l_2	$R_{+/-0.01}$	l_1	$D_{1-0.02/-0.05}$	d_{h5}	L	Z	Non revêtu	Revêtu PSNM
0.4	2	0.2	0.6	0.4	3	39	2	210.228.30-0.4-02	210.228.30M-0.4-02
0.4	4	0.2	0.6	0.4	3	39	2	210.228.30-0.4-04	210.228.30M-0.4-04
0.5	4	0.25	0.75	0.5	3	39	2	210.228.30-0.5-04	210.228.30M-0.5-04
0.5	6	0.25	0.75	0.5	3	39	2	210.228.30-0.5-06	210.228.30M-0.5-06
0.6	4	0.3	0.9	0.6	3	39	2	210.228.30-0.6-04	210.228.30M-0.6-04
0.6	6	0.3	0.9	0.6	3	39	2	210.228.30-0.6-06	210.228.30M-0.6-06
0.8	4	0.4	1.2	0.8	3	39	2	210.228.30-0.8-04	210.228.30M-0.8-04
0.8	6	0.4	1.2	0.8	3	39	2	210.228.30-0.8-06	210.228.30M-0.8-06
0.8	9	0.4	1.2	0.8	3	39	2	210.228.30-0.8-09	210.228.30M-0.8-09
1	6	0.5	1.5	1	3	39	2	210.228.30-1-06	210.228.30M-1-06
1	9	0.5	1.5	1	3	39	2	210.228.30-1-09	210.228.30M-1-09
1	12	0.5	1.5	1	3	39	2	210.228.30-1-12	210.228.30M-1-12
1.5	6	0.75	2.25	1.5	3	39	2	210.228.30-1.5-06	210.228.30M-1.5-06
1.5	9	0.75	2.25	1.5	3	39	2	210.228.30-1.5-09	210.228.30M-1.5-09
1.5	12	0.75	2.25	1.5	3	39	2	210.228.30-1.5-12	210.228.30M-1.5-12
2	9	1	3	2	3	39	2	210.228.30-2-09	210.228.30M-2-09
2	12	1	3	2	3	39	2	210.228.30-2-12	210.228.30M-2-12

INEO
Tech
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