

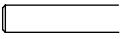
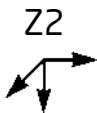
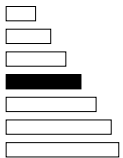
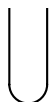
MICRO fraises

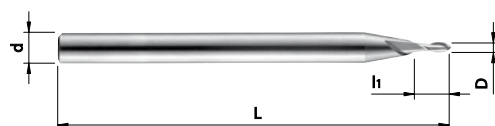
Micro fraises

Mikro Fräser

Micro end mills

Micro frese

2	1	0	2	2	5	3	0	M	210.225.30	210.225.30M
MD HM/SC MG KX10	MICRO fraises MIKRO Fräser MICRO end mills MICRO frese					$\lambda 30^\circ$ $\gamma \sim 10^\circ$		PSNM		



OPTI
micro



$l_1 = 3 \times D$

Type N

Norme OPTI

D	$R_{+/-0.01}$	d_{h5}	l_1	L	Z	Non revêtu	Revêtu PSNM
0.1	0.05	3	0.2	39	2	210.225.30-00.1	
0.15	0.075	3	0.3	39	2	210.225.30-00.15	
0.2	0.1	3	0.5	39	2	210.225.30-00.2	210.225.30M-00.2
0.25	0.125	3	0.5	39	2	210.225.30-00.25	210.225.30M-00.25
0.3	0.15	3	1	39	2	210.225.30-00.3	210.225.30M-00.3
0.35	0.175	3	1	39	2	210.225.30-00.35	210.225.30M-00.35
0.4	0.2	3	1	39	2	210.225.30-00.4	210.225.30M-00.4
0.5	0.25	3	1.5	39	2	210.225.30-00.5	210.225.30M-00.5
0.6	0.3	3	1.5	39	2	210.225.30-00.6	210.225.30M-00.6
0.7	0.35	3	2	39	2	210.225.30-00.7	210.225.30M-00.7
0.8	0.4	3	2	39	2	210.225.30-00.8	210.225.30M-00.8
0.9	0.45	3	2.5	39	2	210.225.30-00.9	210.225.30M-00.9
1	0.5	3	3	39	2	210.225.30-01	210.225.30M-01
1.1	0.55	3	3	39	2	210.225.30-01.1	210.225.30M-01.1
1.2	0.6	3	4	39	2	210.225.30-01.2	210.225.30M-01.2
1.4	0.7	3	4	39	2	210.225.30-01.4	210.225.30M-01.4
1.5	0.75	3	4	39	2	210.225.30-01.5	210.225.30M-01.5
1.6	0.8	3	4	39	2	210.225.30-01.6	210.225.30M-01.6
1.8	0.9	3	5	39	2	210.225.30-01.8	210.225.30M-01.8
2	1	3	5	39	2	210.225.30-02	210.225.30M-02
2.5	1.25	3	7	39	2	210.225.30-02.5	210.225.30M-02.5

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